

TITLE: PROGRAMMABLE ARRAY LOGIC OR MEMORY DEVICES WITH ASYMMETRICAL TUNNEL BARRIERS

INVENTORS NAME: Leonard Forbes et al.

DOCKET NO.: 1303.020US1

1/18

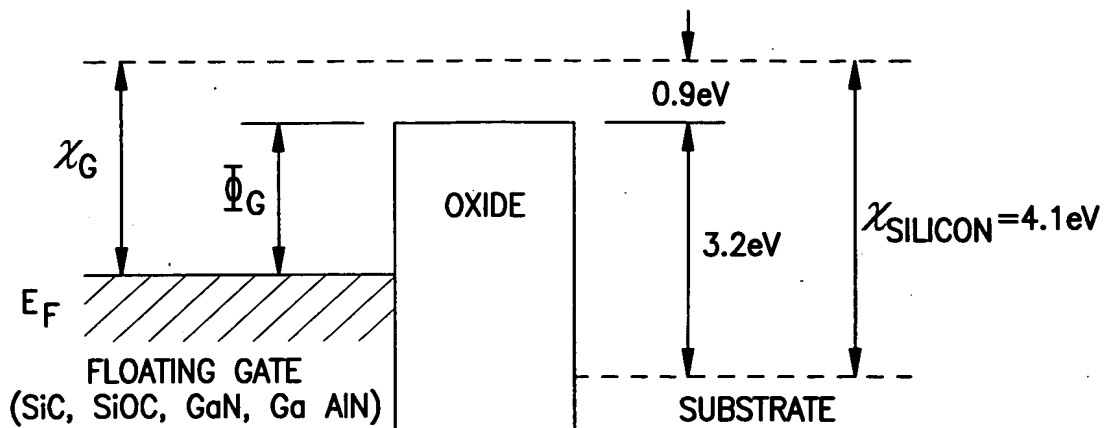


FIG. 1A
(PRIOR ART)

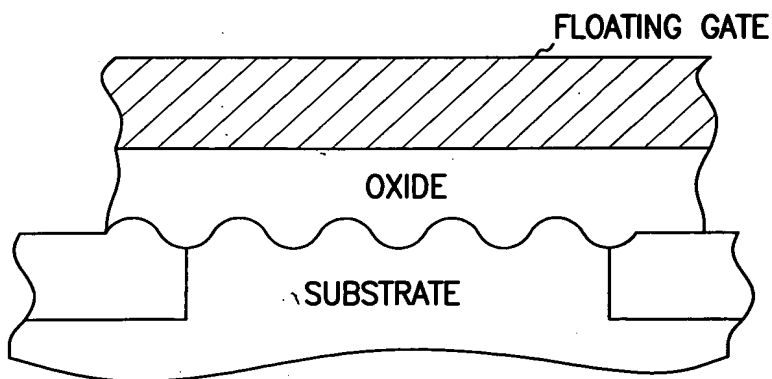


FIG. 1B
(PRIOR ART)

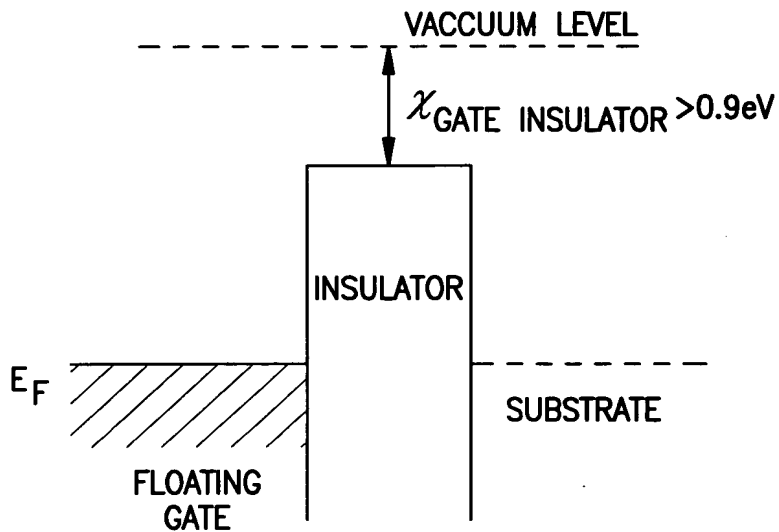


FIG. 1C
(PRIOR ART)

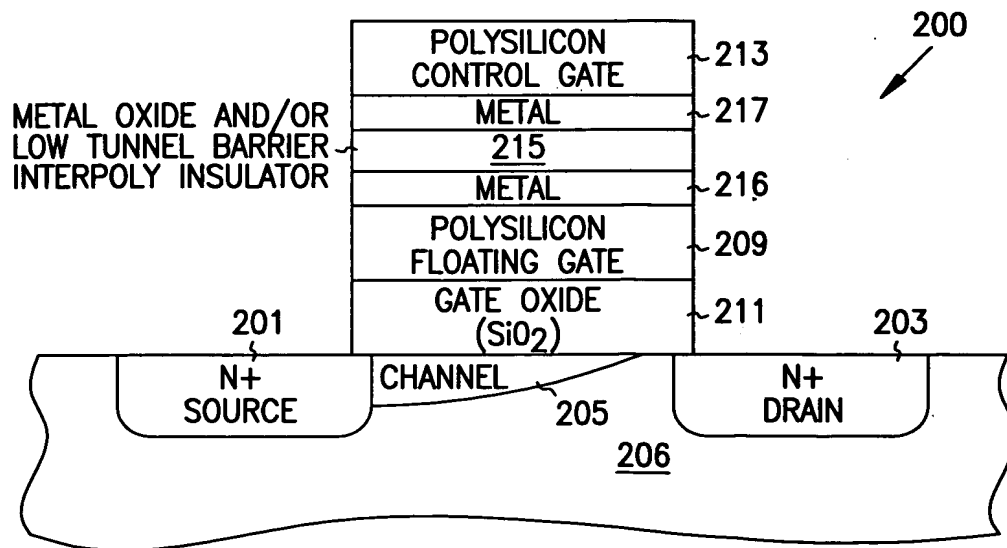


FIG. 2

09943134-083001

FIG. 3

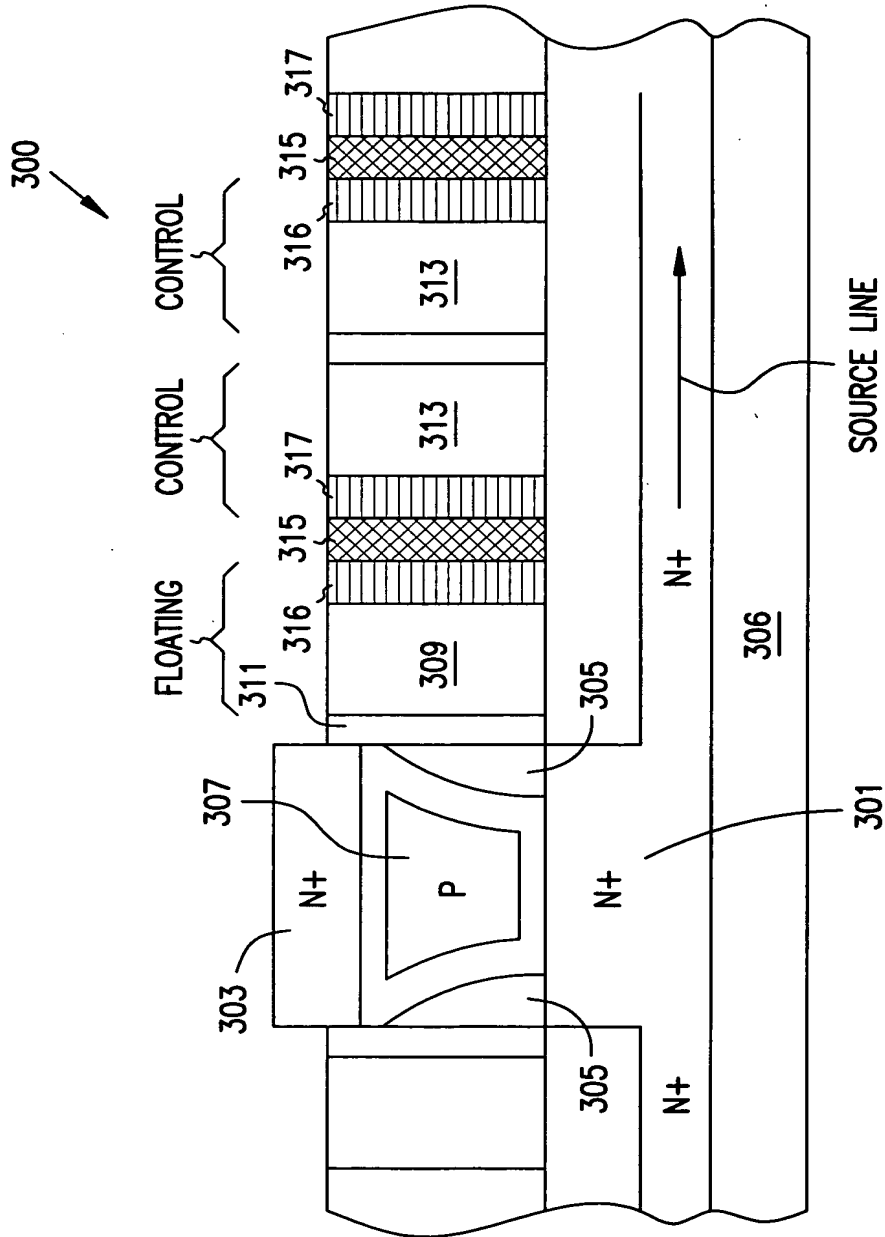


FIG. 3

FIG. 4

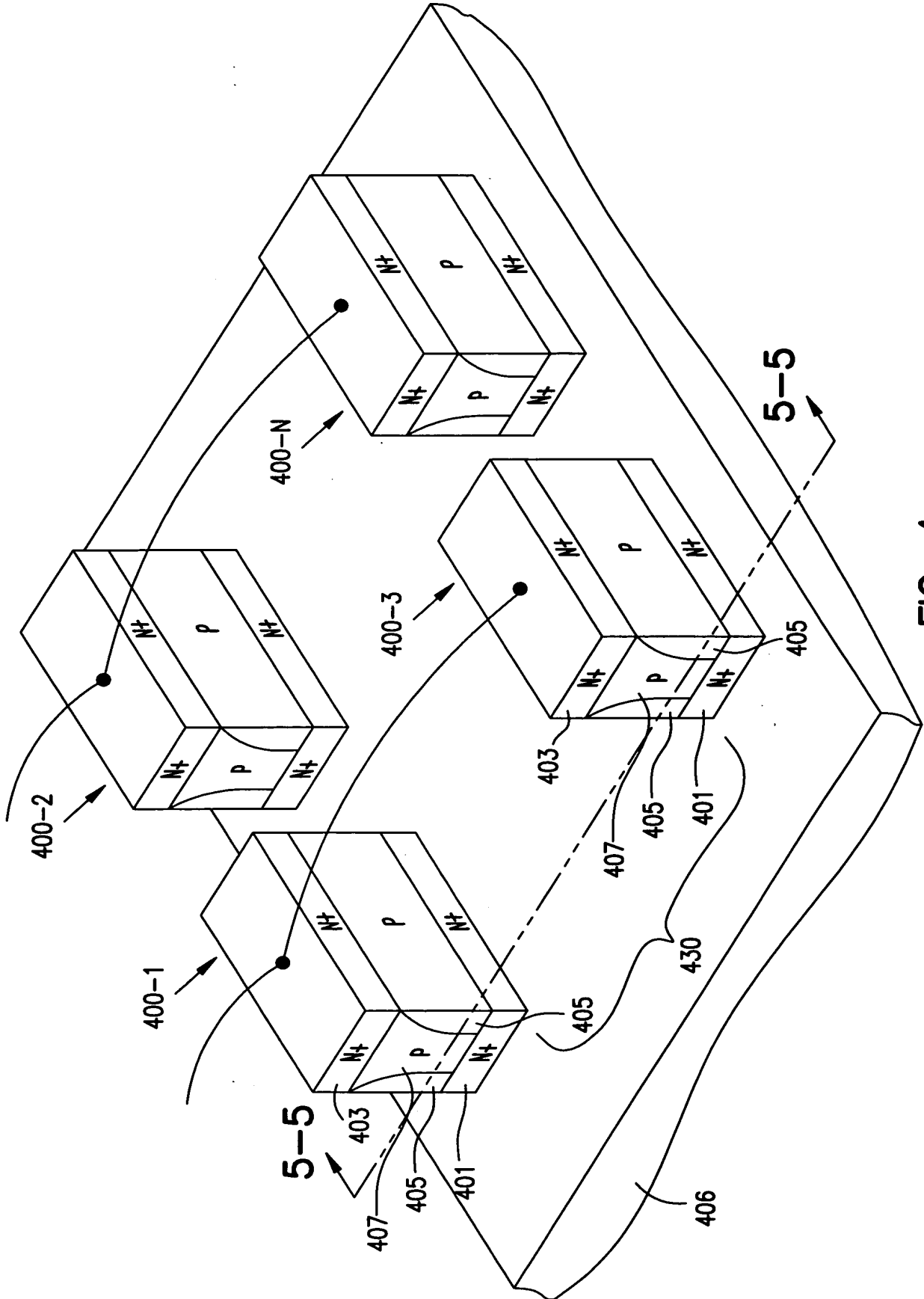


FIG. 4



FIG. 5A

FIG. 5B

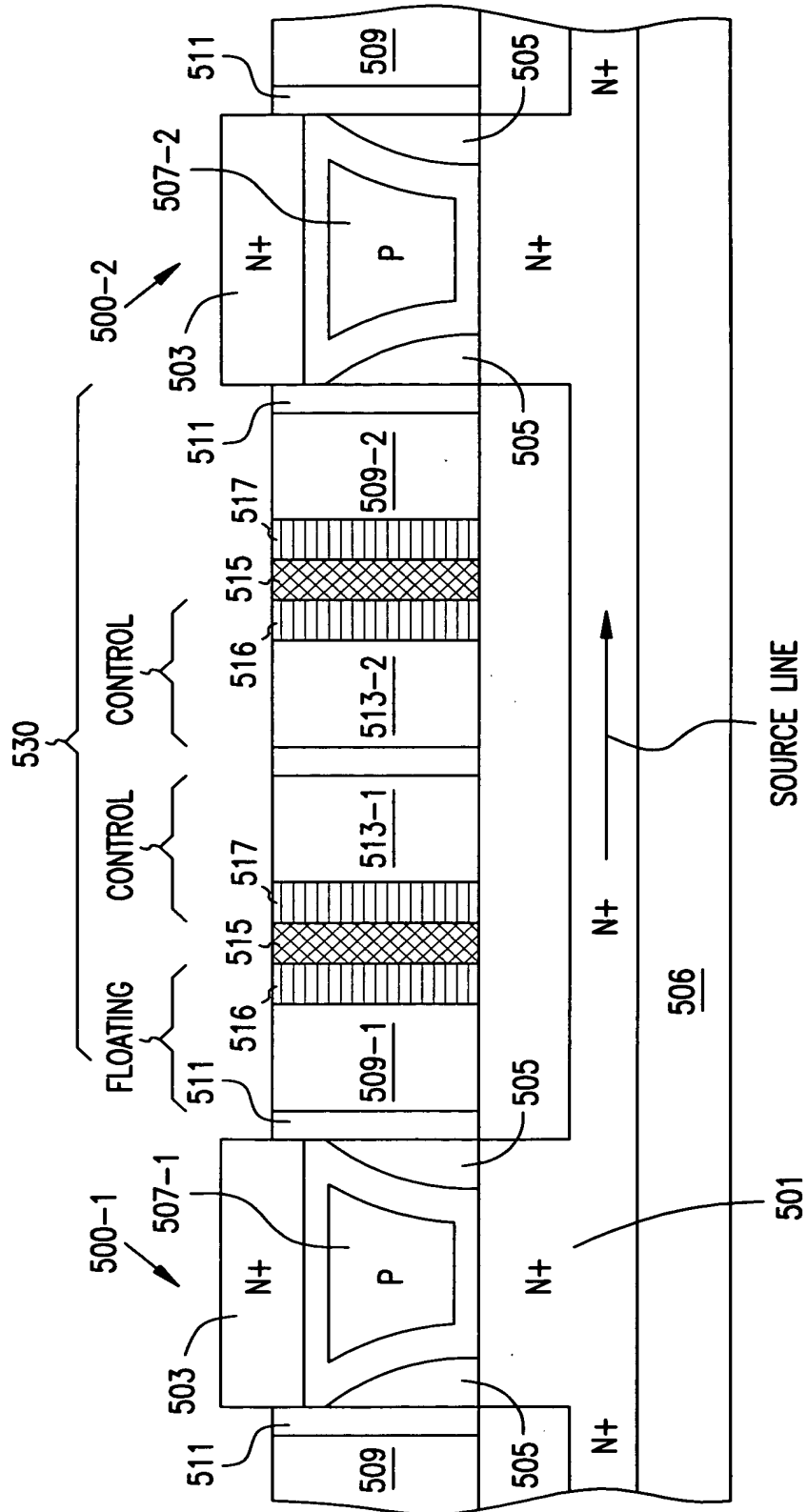


FIG. 5B

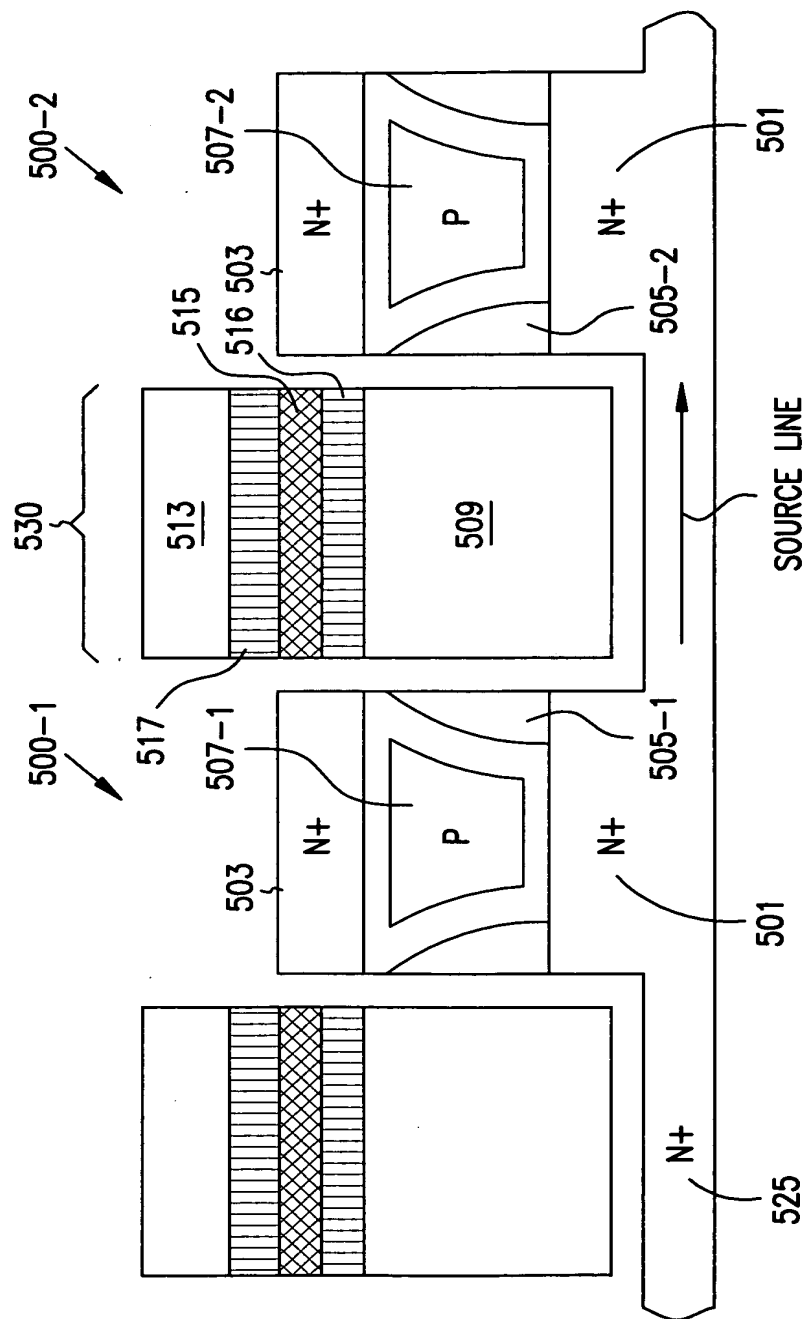


FIG. 5E

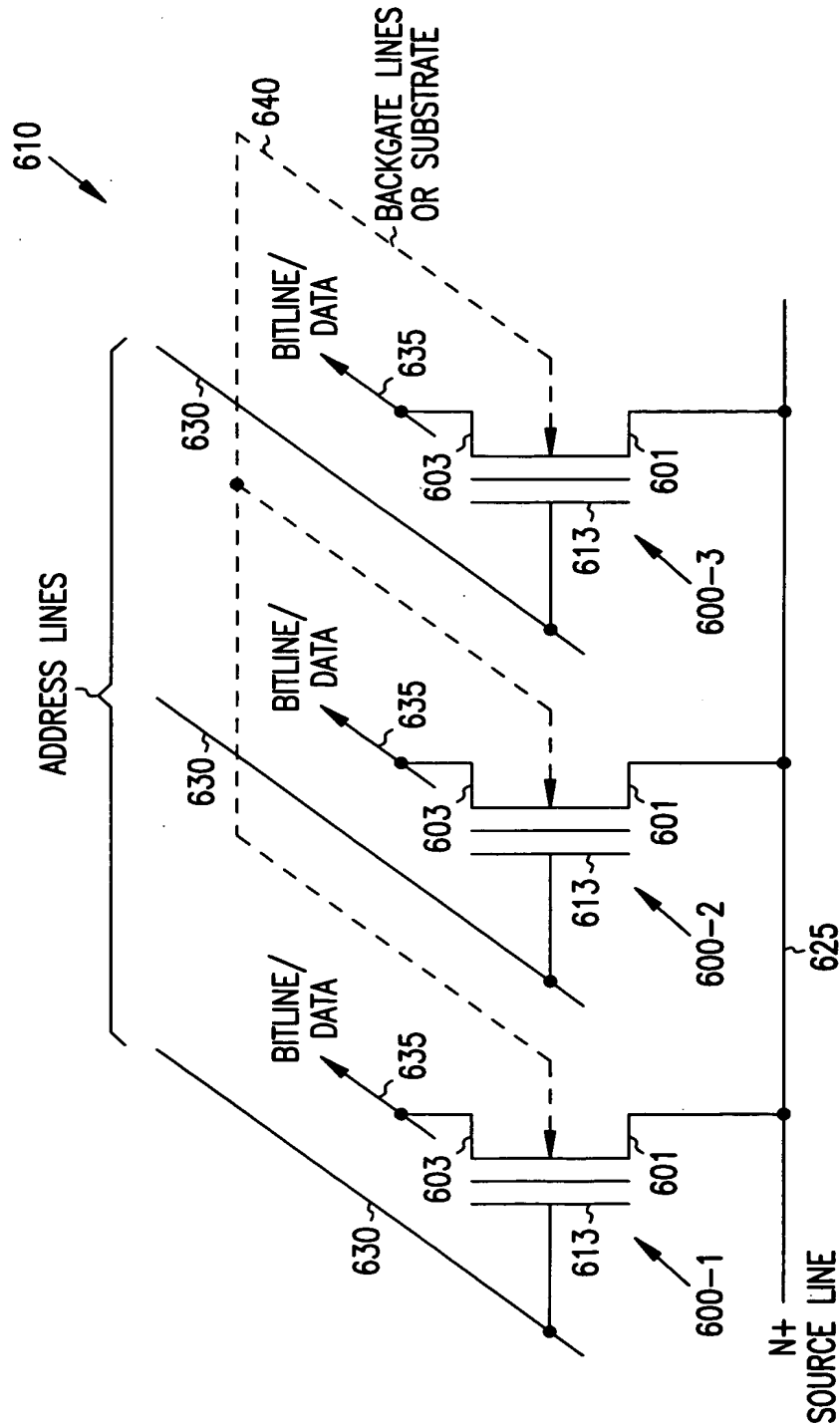


FIG. 6A

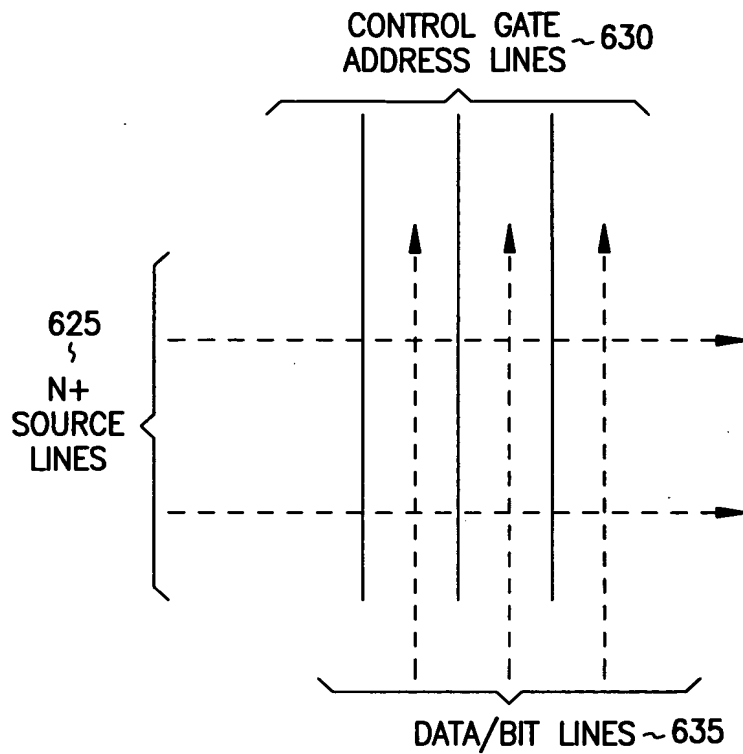


FIG. 6B

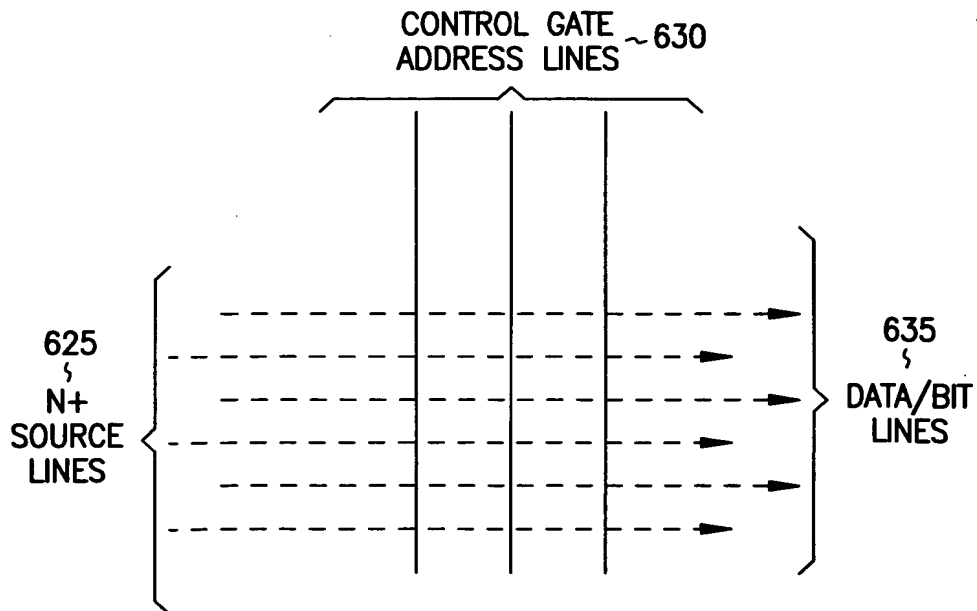


FIG. 6C

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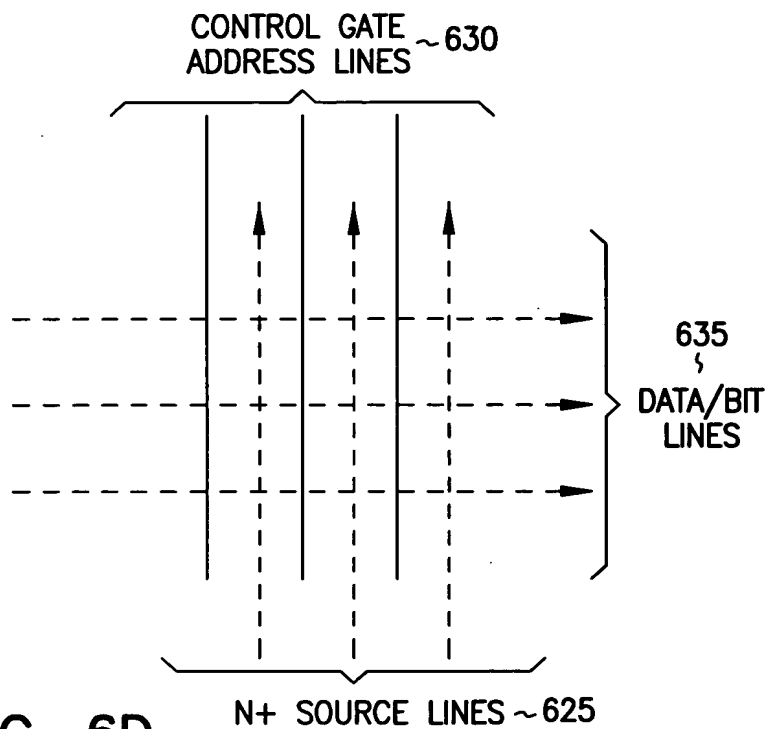


FIG. 6D

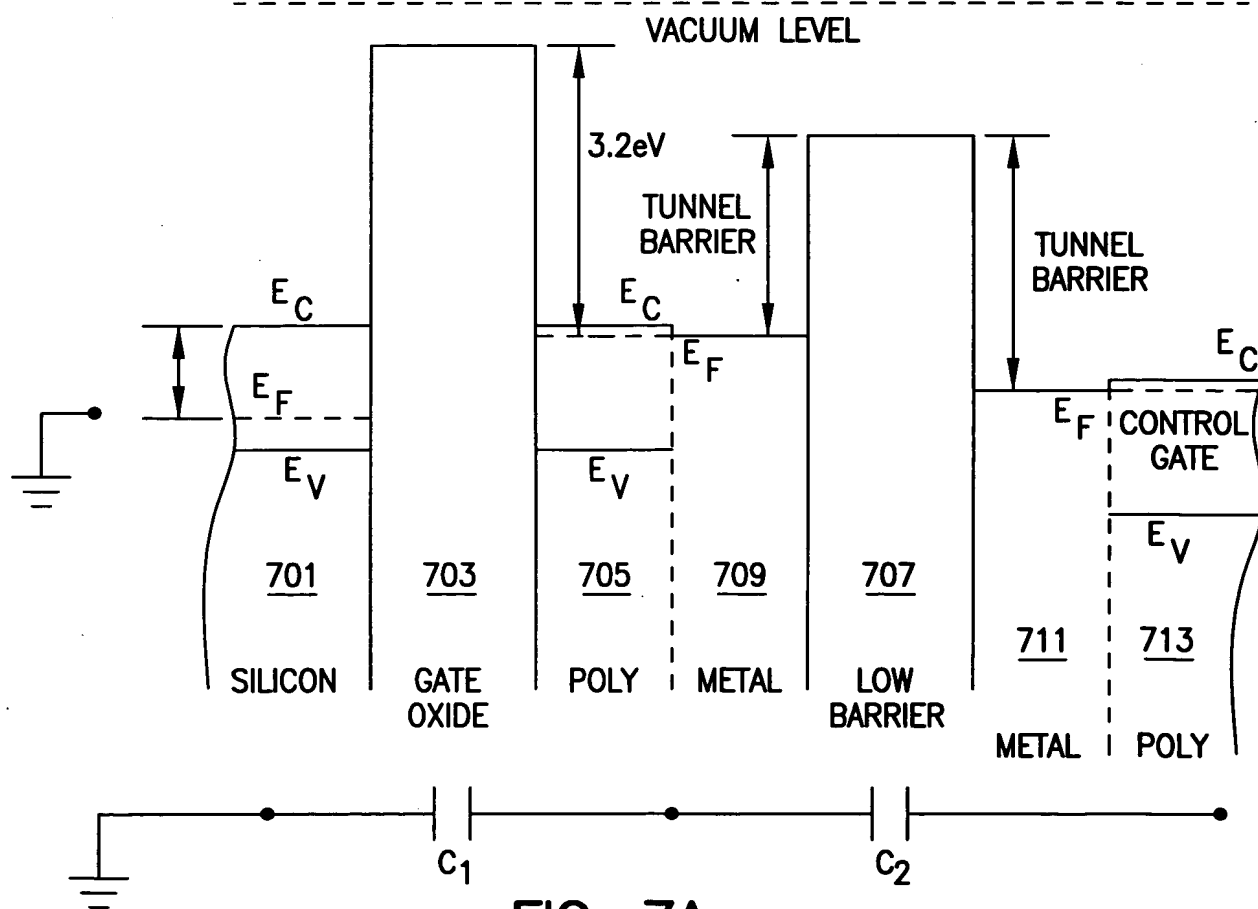


FIG. 7A

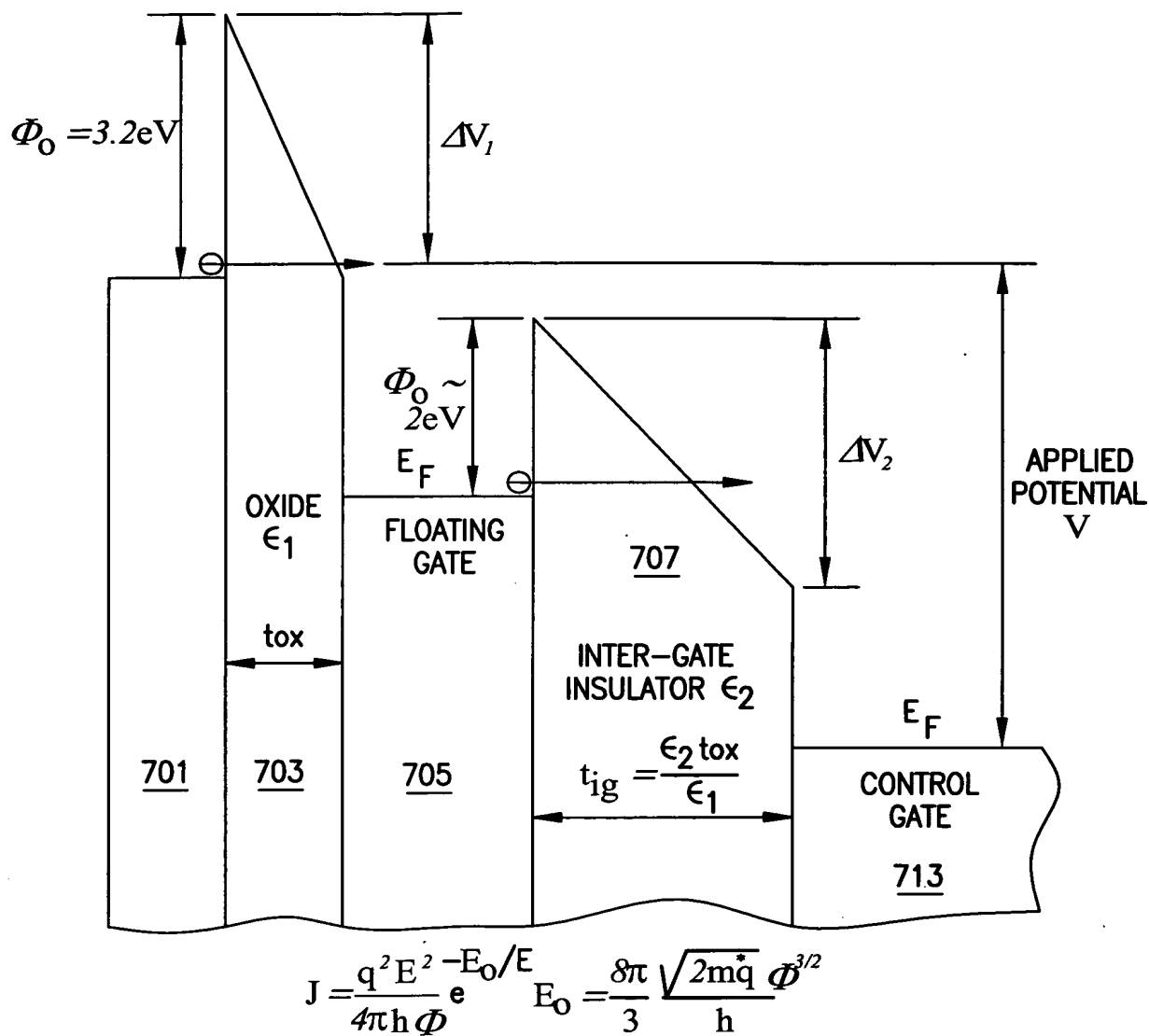


FIG. 7B

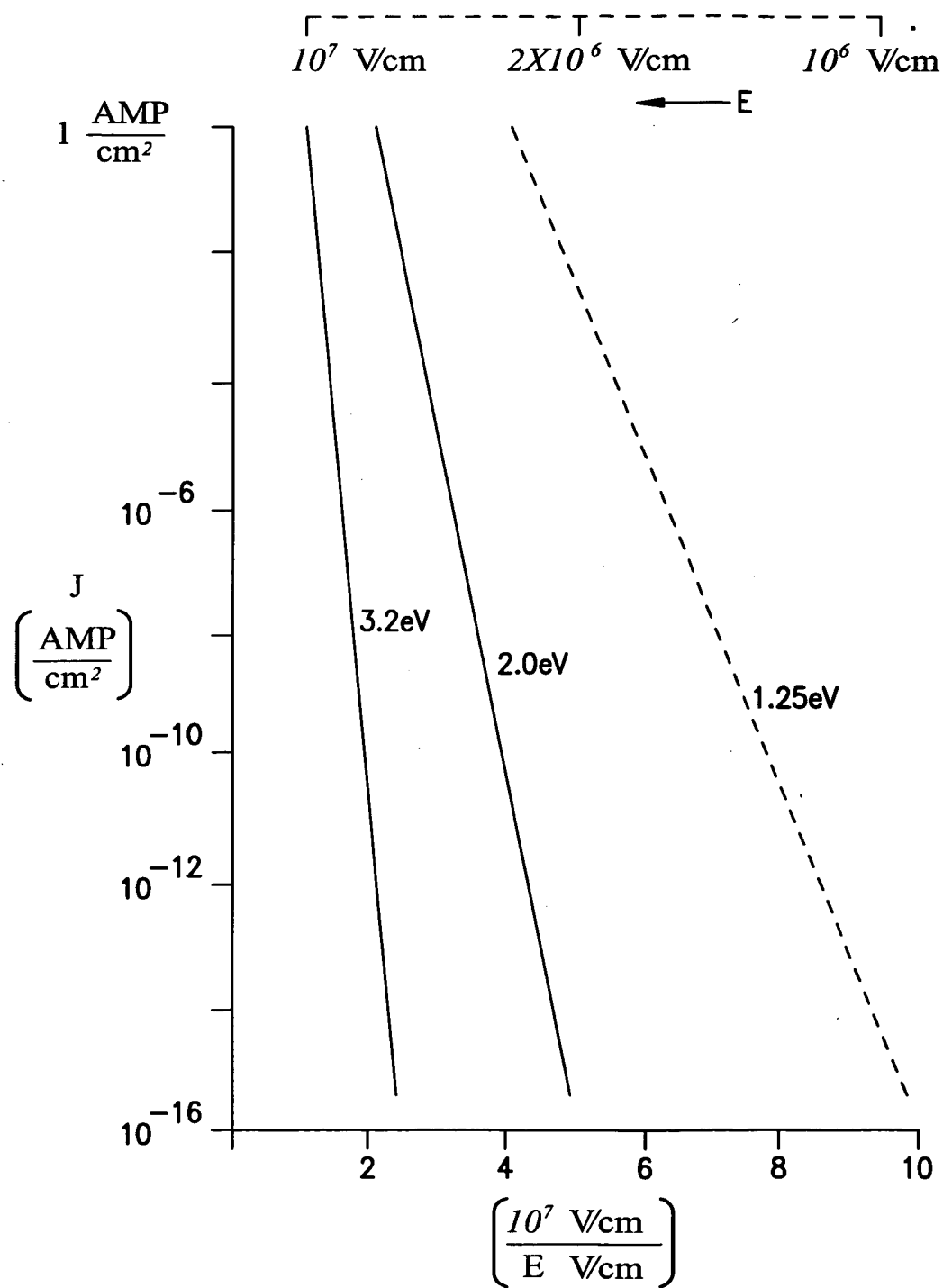


FIG. 7C

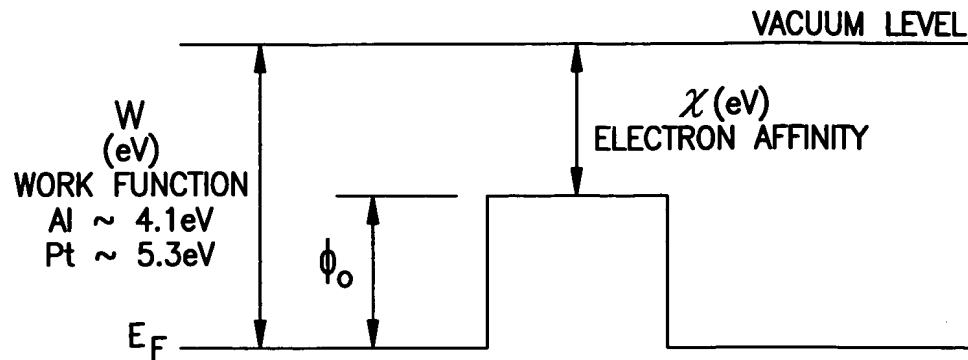


FIG. 8

| | E_G | ϵ_r | ϵ_∞ | χ | ϕ_0 (Pt) | ϕ_0 (Al) |
|--|-------------|--------------|-------------------|--------|----------------|---------------|
| <u>Conventional Insulators</u> | | | | | | |
| SiO ₂ | ~ 8 eV | 4 | 2.25 | 0.9 eV | | 3.2 eV |
| Si ₃ N ₄ | ~ 5 eV | 7.5 | 3.8 | | | 2.4 eV |
| <u>Metal Oxides</u> | | | | | | |
| Al ₂ O ₃ | 7.6 eV | 9 to 11 | 3.4 | | | ~ 2 eV |
| NiO | | | | | | |
| <u>Transition Metal Oxides</u> | | | | | | |
| Ta ₂ O ₅ | 4.65 - 4.85 | | 4.8 | 3.3 | 2.0 | 0.8 eV |
| TiO ₂ | 6.8 | 30 80 | 7.8 | 3.9 | est. 1.2 eV | |
| ZrO ₂ | 5 - 7.8 | 18.5 25 | 4.8 | 2.5 | | 1.4 |
| Nb ₂ O ₅ | 3.1 | 35-50 | | | | |
| Y ₂ O ₃ | 6 | | 4.4 | | | 2.3 |
| Gd ₂ O ₃ | | | | | | |
| <u>Perovskite Oxides</u> | | | | | | |
| SrBi ₂ Ta ₂ O ₃ | 4.1 | | 5.3 | 3.3 | 2.0 | 0.8 eV |
| SrTiO ₃ | 3.3 | | 6.1 | 3.9 | 1.4 | 0.2 eV |
| PbTiO ₃ | 3.4 | | 6.25 | 3.5 | 1.8 | 0.6 eV |
| PbZrO ₃ | 3.7 | | 4.8 | | est. 1.4 eV | 0.2 eV |

FIG. 9

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| Metal | Oxygen Solub.**, at. % | Oxide Stability Range*** | Semicond. Type | Structure Temp. | Transform Temp., °C |
|-------|---------------------------|--|-------------------|--------------------|------------------------|
| Ta | 0.8 | TaO _{4.7-5.0} | n | Orthorhom. | t.p. 1350 |
| Ti | 28 | TiO _{3.82-5.0} | n | Rutile | m.p. 1920 |
| Zr | 29 | ZrO _{3.66-5.0} | n | Monoclinic | t.p. 1170 |
| Nb | 2.3 | Nb ₂ O _{4.86-5.0} | n | Monoclinic | m.p. 1495 |
| Al | v. small | Al ₂ O _{2.999-3.0} | n | Corundum | m.p. 2050 |
| Pb | v. small | PbO | (p) | Orthorhom. | m.p. 885 |
| Si | v. small | SiO ₂ | n or p | Tetra. (Cyst.) | m.p. 1713 |

FIG. 10

| Metal | Work Function, eV | | |
|-------|-------------------|--------------------|-------------|
| | From C-V | From Photoresponse | From Vacuum |
| Cs | | | 2.2 |
| Eu | | | 2.5 |
| Sm | | | 2.7 |
| Li | | | 2.9 |
| Ca | | | 3.0 |
| Al | 4.1 | 4.1 | 4.25 |
| Cu | 4.7 | 4.7 | 4.25 |
| Au | 5.0 | 5.0 | 4.8 |
| Ag | 5.1 | 5.05 | 4.3 |
| Ti | | | 4.3 |
| Mo | | | 4.7 |
| Rh | | | 5.1 |
| Ir | | | 5.3 |
| Pt | | | 5.8 |
| Se | | | 5.9 |

FIG. 11

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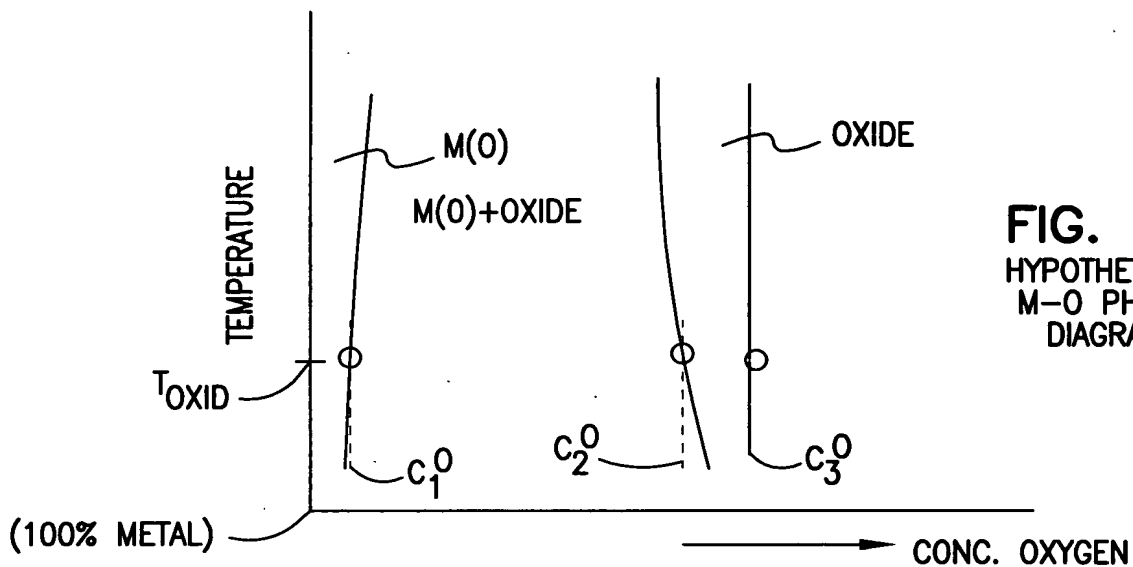
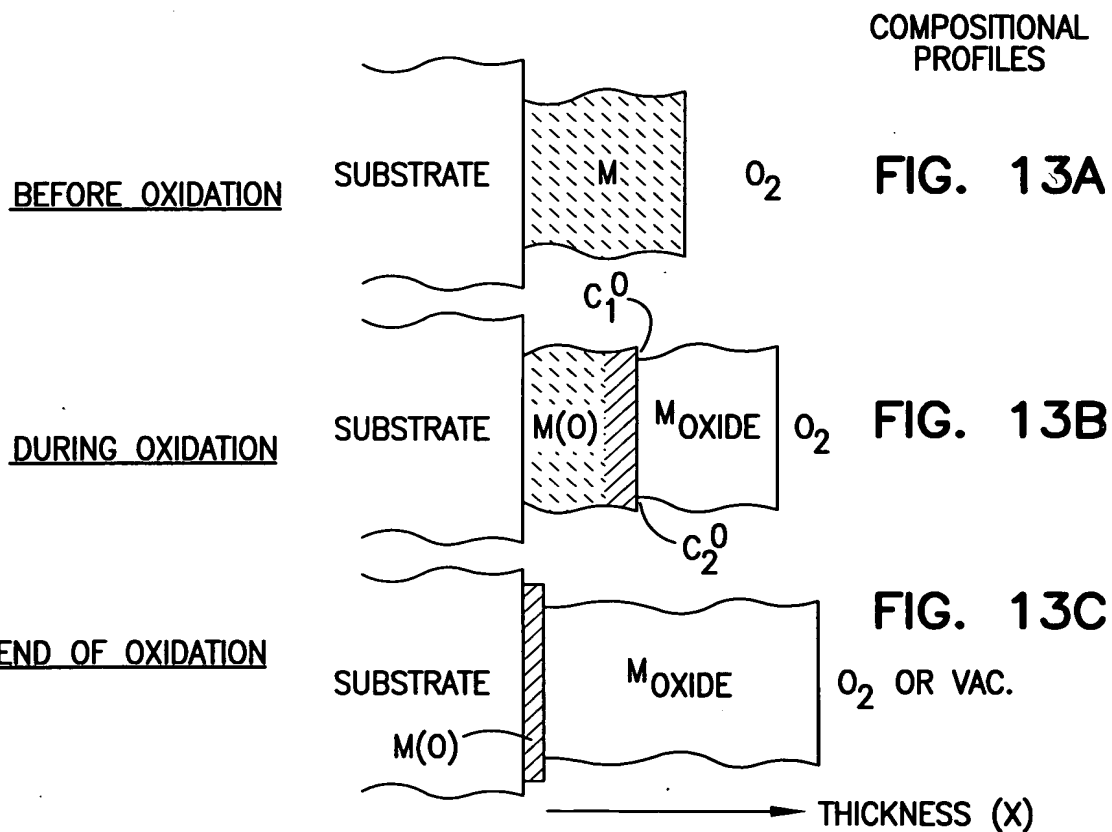


FIG. 12
HYPOTHETICAL
M-O PHASE
DIAGRAM



COMPOSITIONAL
PROFILES

FIG. 13A

FIG. 13B

FIG. 13C

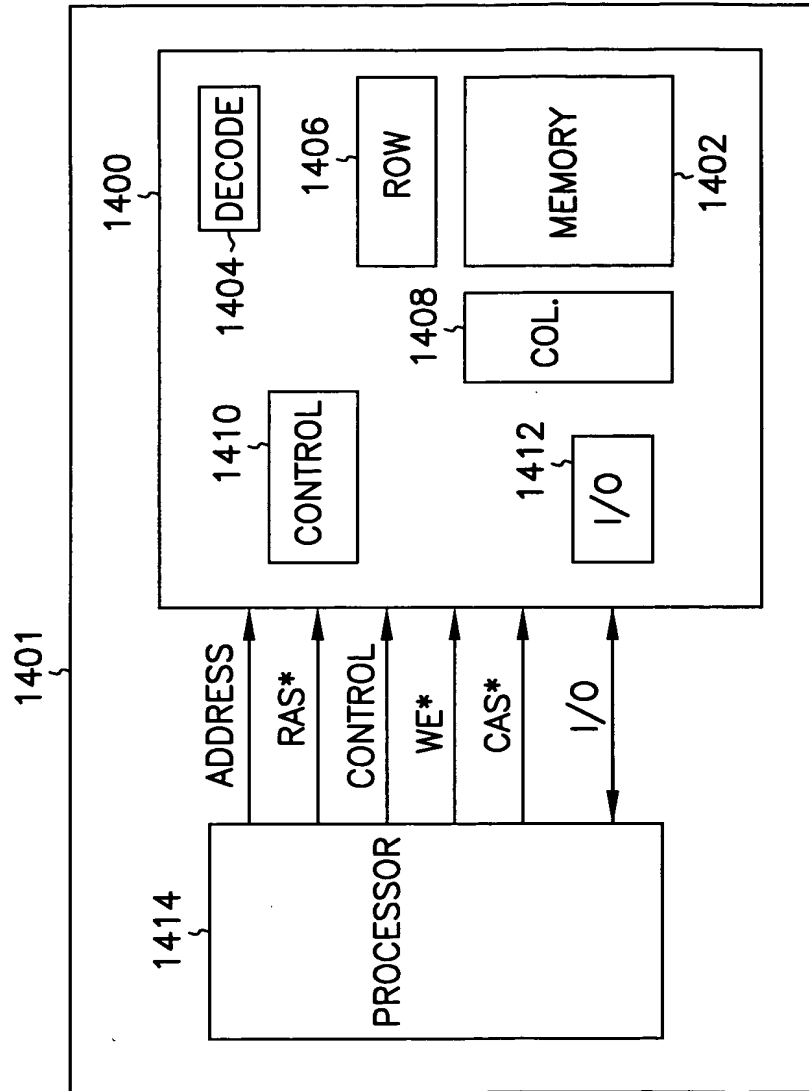


FIG. 14